



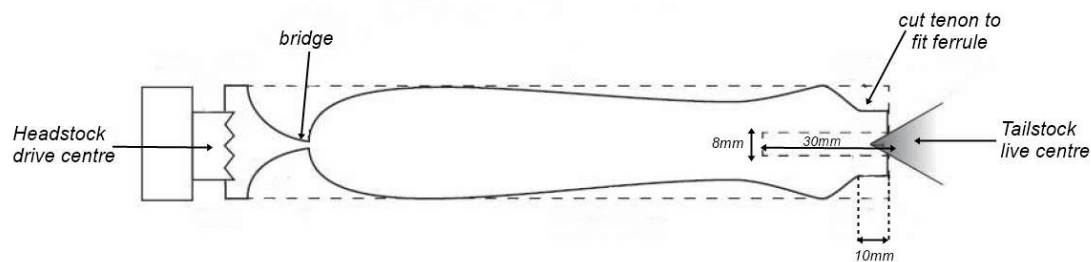
### PKR SCO – Stainless Steel Ice Cream Scoop

Please read this guide fully before starting you project.

The Prokraft ice cream scoop kit is an easy project to turn and can be made to any desired length.

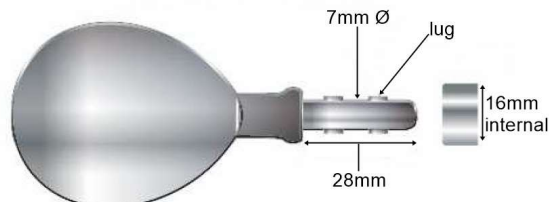
You will need: 8mm drill & blank (recommended minimum 40mm x 40mm x 140mm)

- 1] Start by locating the centre of both ends of your blank, drill an 8mm hole to a depth of 30mm at one end
- 2] Mount the blank with a drive centre at headstock end and a live tailstock into the drilled end
- 3] Turn a tenon <math>< 16\text{mm } \varnothing</math> and 10mm long at the tailstock end – this is for the stainless steel ferrule
- 4] Turn and finish your handle leaving a small bridge at the headstock end for support – once you are happy with your finish the bridge can be cut off and the handle finished by hand. We recommend a waterproof finish as the scoop will need to be washed after use.



5] Finish by pushing the ferrule over the tenon and gluing the handle shaft of the kit into the handle. The ferrule does not need to be glued in place, the main scoop will prevent it from slipping off and the ferrule will prevent the wood from splitting from internal pressure from the shaft.

NB: Some very hard woods and acrylic blanks may require removal of the shaft lugs to prevent the blank from splitting or to allow insertion of the shaft, this can be done by filing them off. If the lugs have been removed a smaller pilot hole can be used if required.



If you prefer to turn your handle between centres we recommend using our PKR CEC chrome end caps (not included)

We hope you enjoy making and using this project kit.